

動力刀無法運轉

Driven tool cannot operate

1. 檢查耦合齒與刀盤是否撞車中心偏移？

Check whether the coupling and tool disc are off-position because of crash?

2. 確認齒輪頭原點位置

Confirm gearhead origin position is correct.

3. 檢查齒輪頭空刀是否能正常運轉？

Check if gearhead can operate normally when idle run?

4. 檢查刀塔齒輪頭及動力刀座是否受損？

Check whether gearhead and driven tool holder are damaged?

5. 齒輪頭進水生鏽卡死，內部軸承或齒輪損壞。

Gearhead might get rusted and stuck due to water ingress.

Internal bearings or gear wheels are damaged.

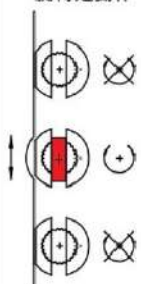
6. 動力皮帶式確認皮帶有無斷裂？

Confirm the belt status for belt drive motor.



圖示(一):

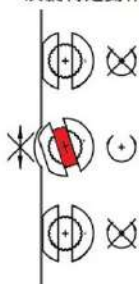
齒輪頭耦合齒在原點狀態下才可作換刀及旋轉之動作



Tool drive in zero - position.
Rotating or indexing is possible.

圖示(二):

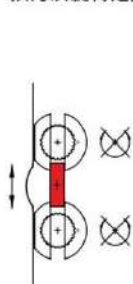
齒輪頭耦合齒沒在原點狀態下不可作換刀及旋轉之動作



Tool drive not in zero-position.
Rotating or indexing is not possible.

圖示(三):

齒輪頭耦合齒在原點狀態下，但齒輪頭位移不可作換刀及旋轉之動作



Fault case.
Turret in inter position.

刀座耦合齒示意圖



齒輪頭耦合齒必須與刀盤孔同心並和導軌成平行

Only do indexing and rotating when gear head coupling is at zero position.

