

齒輪箱異音

Abnormal sound in Gearbox

1. 刀塔撞車後造成刀盤或耦合齒中心位置偏移

Tool disc or center of coupling might be off-position because of crash.



2. 確認刀塔端及動力刀座耦合齒是否受損？

Check whether the turret coupling and the live tool holder coupling are damaged or not ?



3. 確認耦合齒結合順暢，耦合時動力刀座是否扭刀嚴重

Check if couplings are connected smoothly, and whether live tool holder moves severely when coupling.



4. 動力馬達的連軸器距離是否調整錯誤

Check if the coupling distance of tool drive motor is correctly adjusted ?

5. 刀盤結合面或耦合機構有鐵削異物

Check if there are any metal chips inside tool disc joint surface or coupling mechanism.

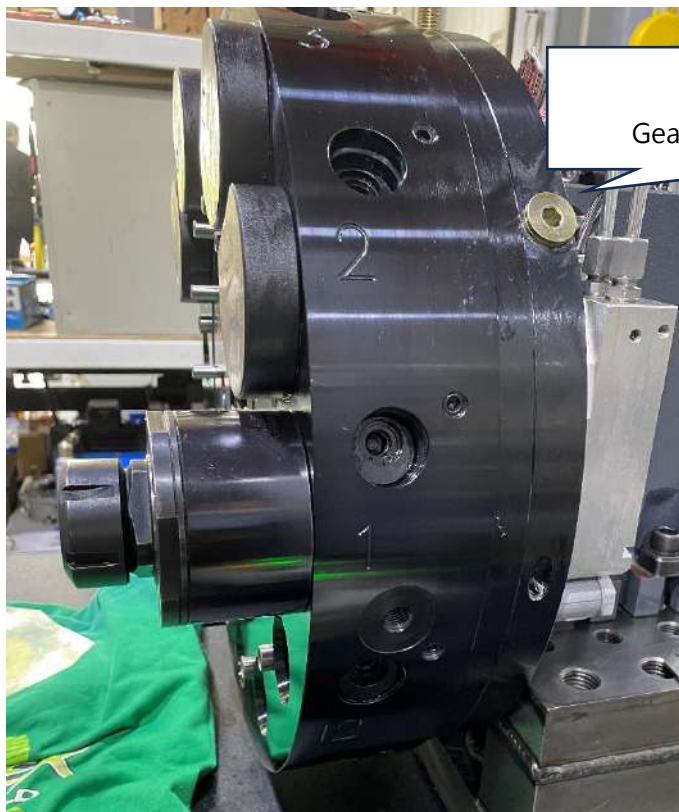
6. 動力機構或刀座長時間使用造成零件磨損

Tool drive mechanism parts and tool holder could wear out after long time use.

7. 齒輪箱定期的補充油脂。廠內使用品牌:CENTOPLEX CX 4/375

Regular lubricant on gearbox is required.

Suggested lubricant brand : CENTOPLEX CX 4/375



齒輪箱注油孔

Gear box lubricant filling hole

