

Gearbox lubricant and maintenance

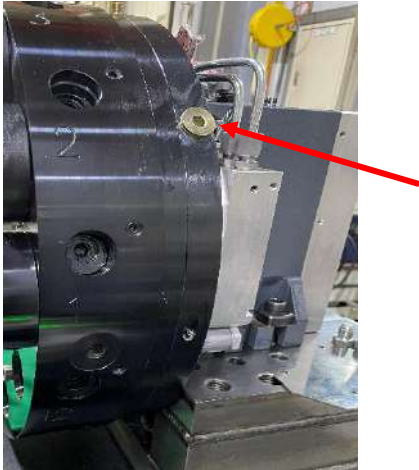
油品規格 Lubricant specifications

廠牌 Brand : KLUBER

規格 Specifications : 潤滑油 lubricant CENTOPLEX CX 4375

齒輪箱注油孔位置 :

Lubricant inlet position



確認油品品質 :

Confirm lubricant quality

1. 鬆開注油孔的塞頭

Loosen inlet plug

2. 將齒輪轉動並觀察油品狀態

Rotate gear to observe lubricant status

注油保養步驟：鬆開注油管塞頭後，用約 200 轉速去運轉動力系統並且添滿油脂

Lubricant filling maintenance step:

After loosening the plug of lubricant filling pipe, run the transmission system at about 200 rpm and fill it with lubricant.

齒輪箱保養油品規格及齒輪箱保養

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觀察齒輪箱內部油質：

Observe lubricant quality inside gearbox

油品狀態 Lubricant status	意義 Meaning	處理方法 Process
齒輪箱內無油 No lubricant in gearbox	正常消耗 Normal consumption	將油補滿 Fill up lubricant
油品顏色：黑或棕色金屬面無損傷 Color: black or brown. No damage on the metal surface	正常磨耗 Normal wear	
油品顏色：黑或棕色金屬面有損傷 Color: black or brown Damaged on metal surface	刀塔內部已損傷 Damage inside turret	請聯繫 GPM 服務人員 Contact with GPM service team
油脂混合冷卻液 Lubricant mixed with coolant	刀塔密封圈損壞 Damage on turret seals	
油脂混合其他油 Lubricant mixed with other oil	刀塔密封圈損壞 Damage on turret seals	