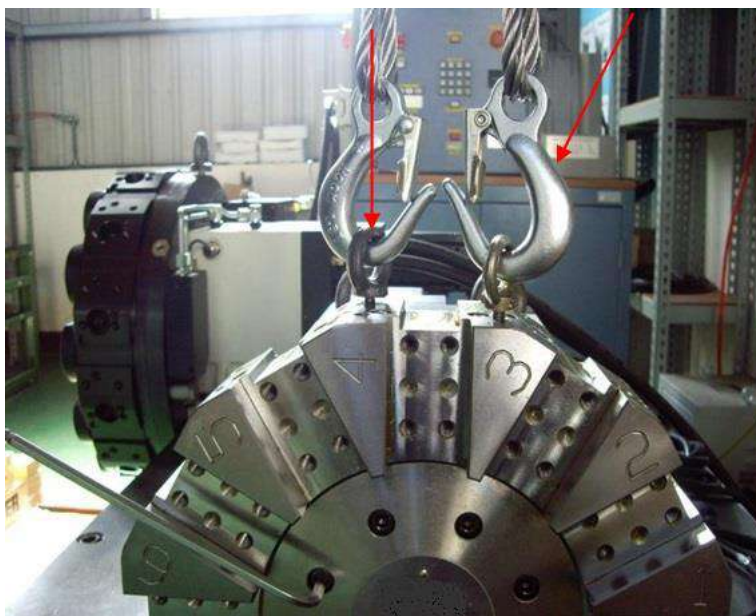


T 型塊安裝 Installation of T-slot

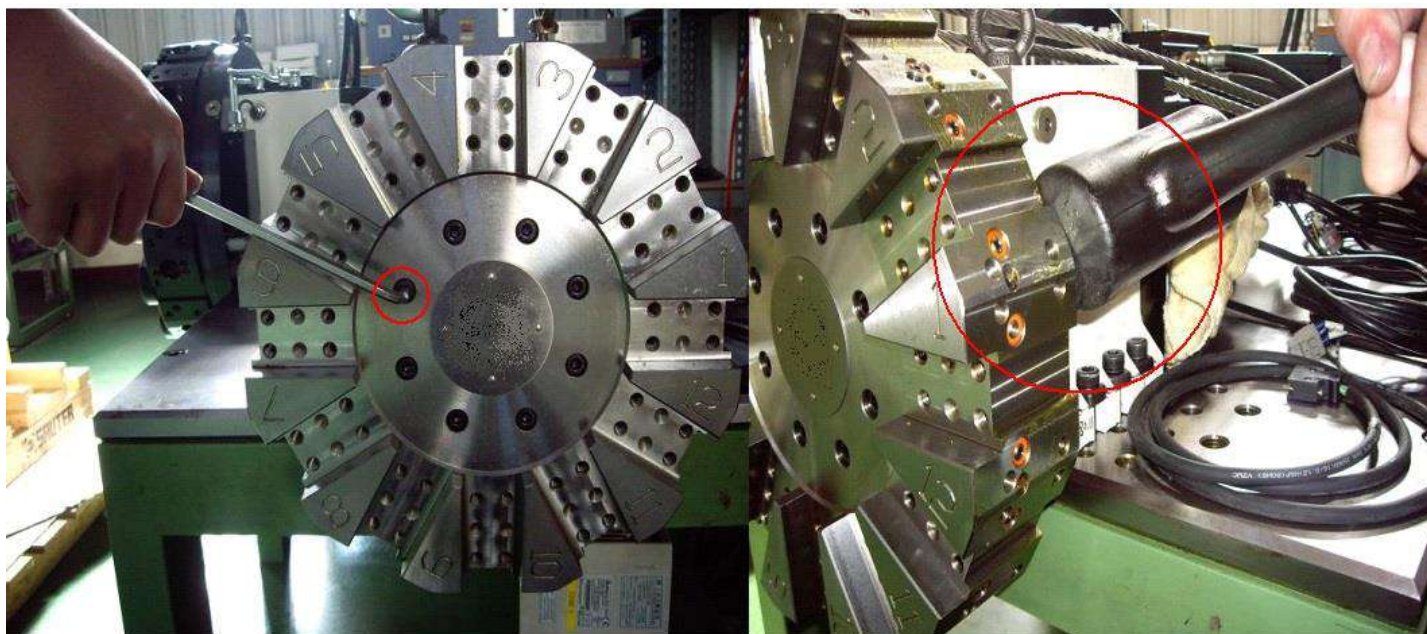
步驟 1. 請將刀盤鎖上吊環，並用吊具固定刀盤以免更換過程刀盤掉落。

Step 1. Please install hooks on top of the tool disc and lift it up by a crane to prevent the tool disc from falling.



步驟 2. 拆除刀盤前方 8 個螺絲，用橡膠槌敲打刀盤背面將刀盤卸下。（注意：卸除刀盤請在原點即 1 號刀卸除）

Step 2. Remove screws * 8pcs on tool disc front. Tap the back side of the tool disc with a plastic hammer to knock it out. (notice : Please disassemble the tool disc when at T1 station)



T 型塊安裝 Installation of T-slot

步驟 3. 將 T 型塊螺絲放鬆後，可將 T 型塊取下。安裝時將定位珠對到孔內，將螺絲鎖上，不需鎖緊，保持可些微左右移動的狀態。

Step3. T-slots can be removed after loosening screw. Upon installation, mount the position bean to the corresponding hole, fasten screw, not too tight, and keep the T-slot able to move slightly.

