

BMT 刀盤拆卸流程

BMT disc disassembly procedure

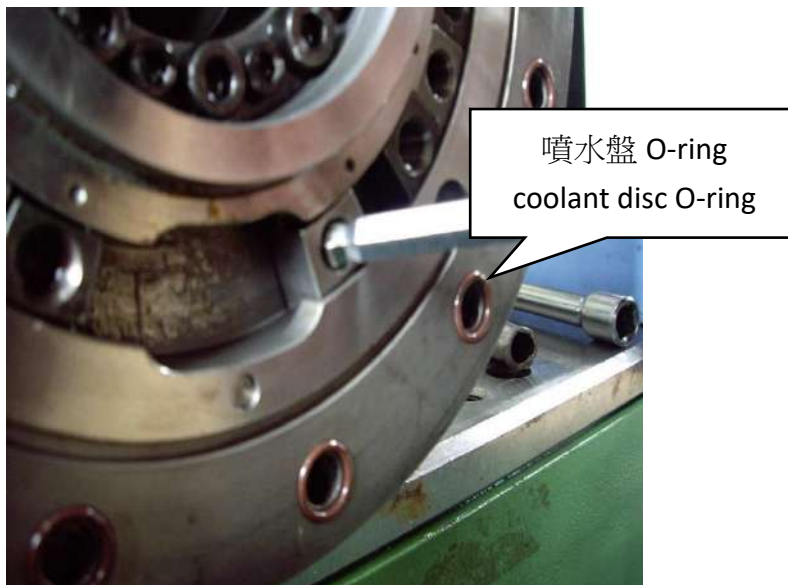
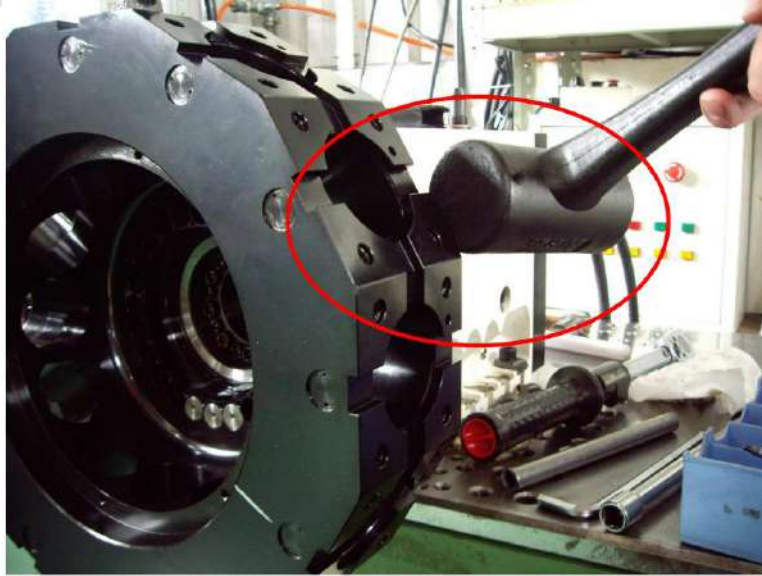
BMT 機型拆卸刀盤需先移除齒輪頭，請先依照齒輪頭拆卸步驟後再做以下動作

Before disassembling the tool disc, ensure to firstly follow the procedures to remove BMT gearhead.

1. 齒輪頭拆除後，請在一號刀位將刀盤 21 顆固定螺絲取下，使用膠槌敲擊刀盤背面取下刀盤。(拆卸刀盤請使用吊具固定刀盤，以免人員受傷)

After removing the gearhead, remove 21 fixing screws on the tool disc at T1 station. Use a plastic hammer to tap the back of tool disc to detach it. (Use hooks on top of the tool disc and lift it up with a crane to avoid any danger.)





2. 裝回刀盤需注意，刀盤跟三片齒結合的孔，有一條 O-RING, 故裝回刀盤必定要平均鎖回，否則此條 O-RING 很容易斷裂損毀，裝好刀盤後將 21 顆螺絲鎖回並上妥扭力

Please pay attention to the installation of the tool disc. There is an O-RING in the hole where the tool disc couples with the 3-pieces couplings. Mount the

tool disc evenly and avoid damaging this O-ring. After installation of the tool disc, fasten all 21 screws with required torque.



注意 O-ring
Attention to the O-ring

螺絲 screw	M8	M10	M12
扭力 torque	39Nm	77Nm	135Nm
數量 quantity	15	21	19

