

漏水檢查 Check Coolant Leakage

1. 檢查出水閥是否表面磨耗不平整。清潔出水閥，檢查異物並重新推磨出水閥或更換。後續加強過濾，定期清潔切削液水箱。

Check if coolant valve surface is not smooth due to long time use ?

Clean coolant valve and remove all foreign objects if any. Grind the coolant valve for re-use or replace with a new one. Ensure coolant filter grade meets GPM requirements. Clean the coolant tank on regular basis.

2. 檢查刀座出水孔是否堵塞，定期清理加工殘屑

Check if water outlet hole on tool holder is blocked ? Clean metal chips on regular basis.

3. 檢查機床切削液壓力是否過大，調整壓力

Check if coolant pressure is too high? Readjust coolant pressure.

4. 刀盤因撞車偏位導致水孔錯位，重新調整刀盤位置

Outlet hole might be off-position due to crash happened; Re-adjust tool disc to correct position.



出水閥 Coolant valve

