

溝槽式刀盤精度調整說明

Slot- type tool disc precision adjustment

步驟 1. 鎖上刀盤固定螺絲，鎖緊後放鬆 2~4 牙

Step 1. Fasten tool disc screws, and then loosen 2~4 threads.



步驟 2.

1. 使用千分表量測刀盤 X 軸並調整平行度至 0.01mm 內
2. 在對角鎖緊螺絲並上扭力
3. 調整刀盤平行度時，請使用膠錘輕敲刀盤。
4. 螺絲扭力參考：

M8 螺絲扭力為 39Nm

M10 螺絲扭力為 77Nm

M12 螺絲扭力為 135Nm

Step 2.

1. Using a dial indicator to measure tool disc X axis and adjust the precision to be within 0.01mm.
2. Fasten the screws diagonally with torque.
3. When adjusting tool disc parallelism, please use a plastic hammer to tap the tool disc slightly for adjustment.
4. Torque reference:
M8 screw : 39Nm torque
M10 screw : 77Nm torque
M12 screw : 135Nm torque

