

刀塔扭刀

Turret with small sudden movement

1. 檢查油壓壓力是否為 50KG，壓降是否太大安裝蓄壓瓶

Check if hydraulic pressure is 50KG. if pressure drop is too big,
please install a pressure accumulator.



2. 在 1 號刀位時,檢查刀盤精度是否正常?

Check tool disc accuracy at T1.



3. 刀塔撞車後，造成馬達編碼器位置錯誤。手動調整刀盤至 1 號刀位,鎖緊並重設原點.

Motor encoder position might be off position after crash happened.

Manually rotate tool disc to T1 position and clamp. Reset origin.



4. 刀座安裝不平均，造成單邊負重

Tool holders are not mounted on tool disc evenly.

5. 增量式馬達請檢查刀塔回原點時偏移是否過大?調整偏移量參數.

For incremental motor, please check whether origin off-position is too big ?

Re-adjust offset parameters.