

VDI 齒輪頭拆解 VDI gearhead disassembly

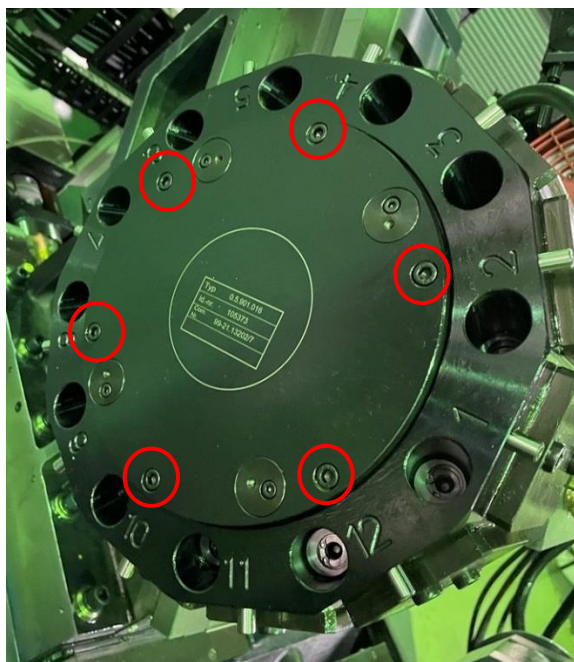
1. 先讓刀塔回一號刀記號線對齊並夾緊

Rotate the turret to T1 station and align with the mark line and clamp.



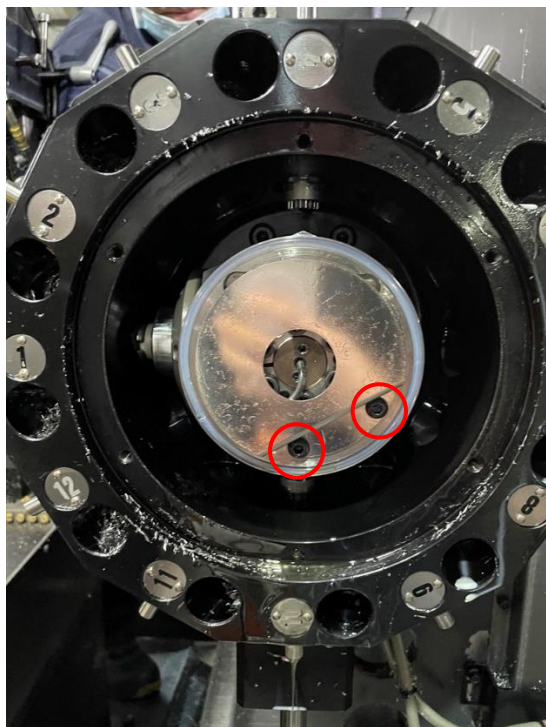
2. 拆解前蓋上 6 顆螺絲

Remove 6 screws on the front cover.



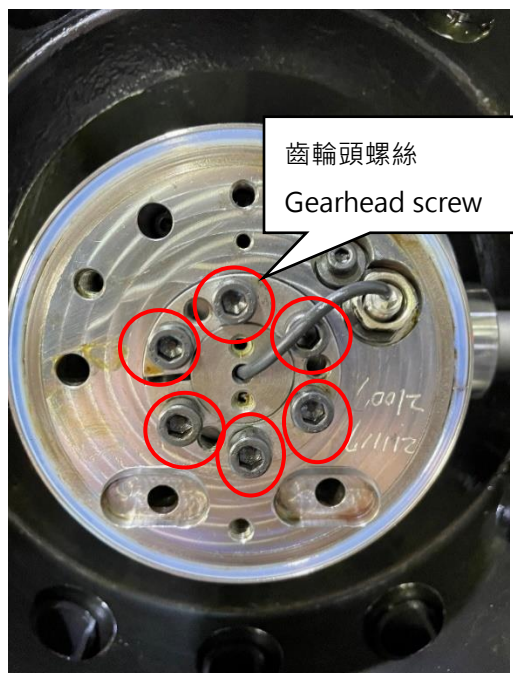
3. 移除螺絲拆解齒輪頭蓋板

Remove the screws and disassemble gearhead cover.



4. 放鬆齒輪頭迫緊螺絲 6 顆

Loosen 6 tightening screws on the gearhead.



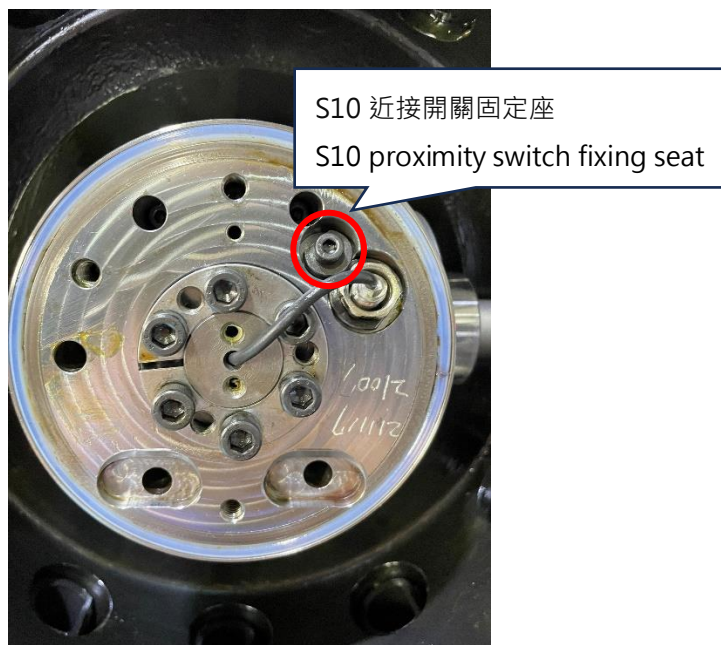
5. 利用旁邊螺絲孔鎖上螺絲放鬆迫緊環

Install a screw on the next-by screw hole to loosen the tightening ring.



6. 移除 S10 近接開關固定座並小心取出近接開關

Remove S10 proximity switch fixing seat and carefully take out the proximity switch.



7. 使用拔銷器取出齒輪頭迫緊環，注意近接開關不要拉扯到

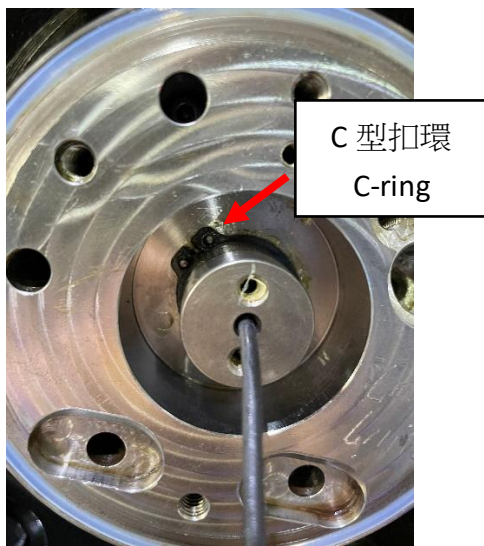
Use a pin puller to remove the gearhead tightening ring, be careful not to

damage the proximity switch.



8. 此時務必切斷刀塔油壓並拆解齒輪頭與油壓芯軸中間的 C 型扣環

At this time, be sure to switch off hydraulic pressure system and take out the C-ring between the gearhead and the hydraulic shaft.



9. 確認刀塔油壓切斷後使用拔銷器拉出齒輪頭，注意緩慢的拉出不要拉扯到近接開關

After confirming the hydraulic pressure is switched off, use a pin puller to pull

out the gearhead slowly. Be careful not to damage the proximity switch.



10. 在未安裝齒輪頭的情況下請勿開啟油壓

Do not switch on the hydraulic pressure system without having the gearhead installed.

