

GPM 刀塔 台達 A2 絕對 簡易原點程序

Delta A2 absolute type – origin setting procedure

原點參數首順

Setting the origin parameter

1. 參數 P2-08:設定為 271

Parameter P2-08 : set as 271

2. 參數 P2-71:設定為 1

Parameter P2-71: set as 1

檢查參數:

Check the parameters

- 1..參數 P4-09 顯示為 L0005 (有成功一定為此數值)

Parameter P4-09 display as "L0005" (stands for OKAY)

注意: Attention :

1. 要作驅動器原點,先將綠色端子拔掉,
作完原點再裝回去.

Remove the green terminal (see right pic) before commencing origin setting.

Re-install the green terminal back after setting is done.

刀塔需要在一號刀,才做原點.

When doing the origin setting, pls ensure the turret is at T1 position.

補充:

Remark :

1. 刀塔/刀盤處, 在出廠前有刻結構一號刀 (參下圖所示)

There is a mark marked as structure T1 (see below pic) before turret is dispatched from the factory.

2. 驅動器作原點會以現在位置當作 PLC 一號刀.

The drive unit will use this position as T1 in PLC setting.

3. PLC 一號刀及刀塔結構一號刀 兩個要一致

PLC T1 must be consistent with turret T1.

