

A2 刀塔亂刀/刀號消失

False tool station number/Tool station number missing

1. 新機請確認線路接點，輸入及輸出是否訊號正常

Please verify the connections especially for new machines, and confirm if input and output signals are normal.

2. A2 請確認版本 P0-00:1.049，P5-00:516.9

A2 system: please confirm version P0-00:1.049, P5-00:516.9.

3. A2 請檢查驅動器電池盒電量 3.6V

A2 system: Please check drive unit battery power is 3.6V.

4. 馬達螺絲放鬆，拔除後轉動馬達芯軸重新安裝鎖緊

Loosening motor bolts, remove and rotate the shaft. Reinstall and fasten tightly.

5. 檢查軍規接頭有無鎖緊或進水

Check whether military connector is fastened tightly or if there is any water ingress ?

6. 油壓系統不穩定造成刀塔偶發性異常

Unstable hydraulic system might cause random abnormalities on turret.

7. 檢查 CN1 · CN2 線路有無受損或更換線路測試

Check whether CN1 and CN2 cable lines are damaged or replace cable lines and re-test.

8. PLC 時序 · I/O 板 · I/O 卡是否有問題

Check PLC timing, I/O board, and I/O card are normal ?

9. 檢查刀塔正反轉是否正確

Check if turret rotation CW & CCW is correct?

10. 不在 1 號刀記號線的位置上設定原點. 檢查刀盤在 1 號刀時刀盤記號線是否對齊?

Confirm if origin setting is performed when T1 is located on the marked line ? Align the marked line.

11. 更換馬達或驅動器測試

Replace motor or drive unit and re-test.

