

S8 近接開關更換作業

S8 proximity switch replacement

1. 更換時須將刀塔油壓關掉.

Switch off turret hydraulic system when doing this replacement.

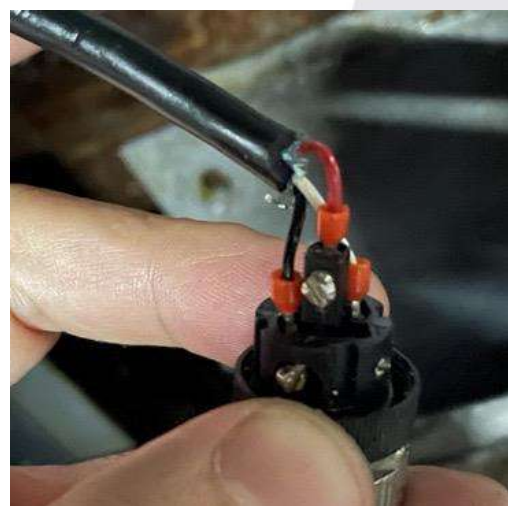
2. 打開 S8 護蓋

Open S8 cover.



3. 拆開背板上 S8 防水接頭, 並移除近接開關接頭線路

Disassemble S8 waterproof connector located on the back plate, and
remove cables of the proximity switch.



4. 將 S8 線路拉出

Pull out S8 cable.



5. 使用治具或板手去拆開 S8

Use a jig or wrench to remove S8.



6. 更換 S8 時如有下列墊片，請務必裝回，並鎖緊。

When replacing S8, if there found
any gaskets (see pic), ensure to
install it back and fasten tightly.



7. 最後，依照步驟反向裝回，即完成更換 S8

Finally, follow the steps reversely to complete the replacement of S8.

軍規腳位圖：
Military diagram



S1/S8/S9/S10/S11 近接開關線路 (軍規接線/5PIN)			
NO	線色 Color	線路定義(號碼圖) Sensor	軍規接腳 Military PIN
1	黑 Black	S1	1
2	黑 Black	S8	2
3	黑 Black	S9,S10,S11	3
4	藍 Blue	OV	4
C	棕 Brown	24V	5

