

S11 近接開關更換作業程

S11 proximity switch replacement

1.S11 位於刀塔加工刀位後方

S11 is located on the rear side of the working position.



2.鬆開近接開關線路固定接頭

Loosen the fixing connector of the proximity switch.



3. 鬆開線路固定夾

Loosen cable fixing clip.



4. 取下近接開關 S11 接頭

Remove S11 connector.



5. 鬆開線路端子

Loosen terminal pin.



6.鬆開近接開關固定座螺絲，取下損壞的 S11 並更換上新的 S11

Loosen fixing screws of proximity switch fixing seat to remove the damaged S11 and then replace with a new one.



7.更換後,須調整近接開關距離(厚薄規 0.5mm)

After replacement, adjust proximity switch distance by a feeler gauge (0.5mm).



8.調整完距離後, 再鎖緊螺絲 (鎖緊後,須再確認一次近接開關距離)

After the adjustment, fasten screws. Please re-confirm proximity switch distance one more time after fastening the screws.





9. 穿出線路後，鎖緊線路固定接頭（在標示處須預留線）

Fasten cable fixing connector and keep some cable length at red circle position.



10. 裝回線路保護管，並鎖回線路固定夾

Install back cable protection tube and fasten the fixing clip.



軍規腳位圖：

Military diagram



S1/S8/S9/S10/S11 近接開關線路 (軍規接線/5PIN)			
NO	線色 Color	線路定義(號碼圖) Sensor	軍規接腳 Military PIN
1	黑 Black	S1	1
2	黑 Black	S8	2
3	黑 Black	S9,S10,S11	3
4	藍 Blue	OV	4
C	棕 Brown	24V	5

