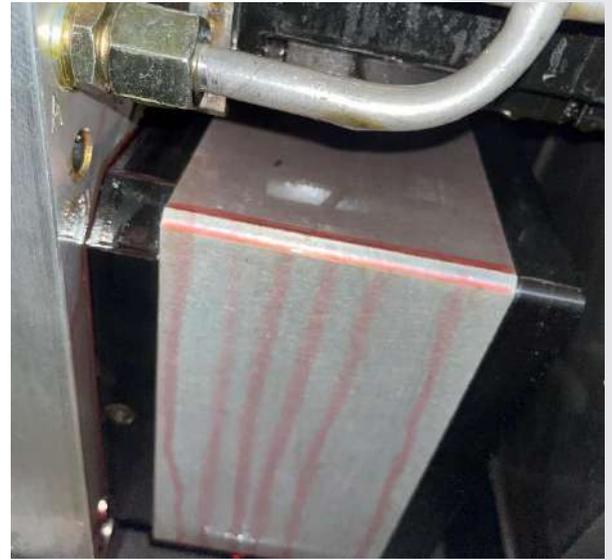


## 刀塔漏油 Oil leakage from turret



1.刀塔內部油封損壞.

Seals inside turret are damaged.

2.動力系統油壓缸內部密封件損壞，油壓缸磨損.

Seals inside hydraulic cylinder are damaged, and hydraulic cylinder is worn out.

3.伺服液壓刀塔，液壓供給壓力過大

Hydraulic supply pressure is too high.

4.油封壽命已到，回廠更換刀塔內部密封件



The life of seals are expired. Turret must be returned back to GPM for replacements of all seals and O-rings.

5. 刀塔為終身潤滑. 在完成 800 萬次換刀或連續工作 5 年後刀塔正常使用週期可能已經達到. 根據刀塔不同的運行狀況,為繼續實現其無故障運行,建議聯絡 GPM 人員進行一次全面的維修及保養.

Turret is lubricated for life. After approx. 8 million indexing operations and/or 5 years operations, it is highly recommended to have a general overhaul for further trouble-free operation. Contact with GPM service team.

