



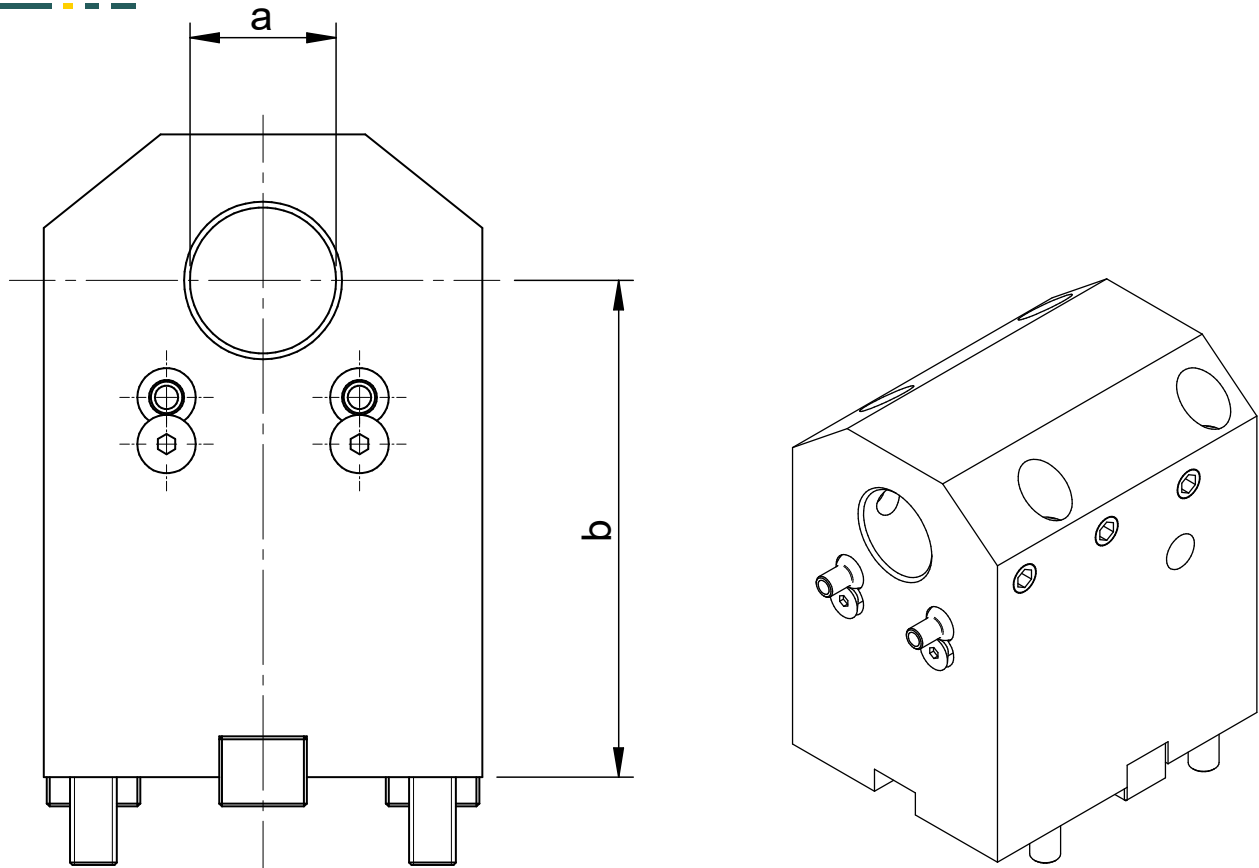
BMT 刀座型錄 BMT Tool holder

固定刀座

Static Tool holder

塘孔刀座

Boring bar Tool holder



Type	Specifications	a Ø(mm)	b NH(mm)
BMT45	塘孔刀座組Boring bar tool holder /BMT45/B25-65	25	65
	塘孔刀座組Boring bar tool holder /BMT45/B32-65	32	65
	塘孔刀座組Boring bar tool holder /BMT45/B40-65	40	65
	塘孔刀座組Boring bar tool holder /BMT45/B25-85	25	85
BMT55	塘孔刀座組Boring bar tool holder /BMT55/B25-70	25	70
	塘孔刀座組Boring bar tool holder /BMT55/B32-60	32	60
	塘孔刀座組Boring bar tool holder /BMT55/B32-70	32	70
	塘孔刀座組Boring bar tool holder /BMT55/B32-85	32	85
	塘孔刀座組Boring bar tool holder /BMT55/B32-110	32	110
	塘孔刀座組Boring bar tool holder /BMT55/B40-60	40	60
	塘孔刀座組Boring bar tool holder /BMT55/B40-70	40	70
	塘孔刀座組Boring bar tool holder /BMT55/B40-85	40	85
	塘孔刀座組Boring bar tool holder /BMT55/B40-90	40	90
	塘孔刀座組Boring bar tool holder /BMT55/B40-100	40	100
BMT65	塘孔刀座組Boring bar tool holder /BMT65/B40-72	40	72
	塘孔刀座組Boring bar tool holder /BMT65/B40-100	40	100
	塘孔刀座組Boring bar tool holder /BMT65/B40-115	40	115
	塘孔刀座組Boring bar tool holder /BMT65/B50-100	50	100
BMT75	塘孔刀座組Boring bar tool holder /BMT75/B50-60	50	60
	塘孔刀座組Boring bar tool holder /BMT75/B50-90	50	90
	塘孔刀座組Boring bar tool holder /BMT75/B50-100	50	100
	塘孔刀座組Boring bar tool holder /BMT75/B50-110	50	110
	塘孔刀座組Boring bar tool holder /BMT75/B50-120	50	120
	塘孔刀座組Boring bar tool holder /BMT75/B50-125	50	125
	塘孔刀座組Boring bar tool holder /BMT75/B60-90	60	90
	塘孔刀座組Boring bar tool holder /BMT75/B80-120	80	120
BMT85	塘孔刀座組Boring bar tool holder /BMT85/B100-110	100	110

※ 上述皆為標配：中心出水

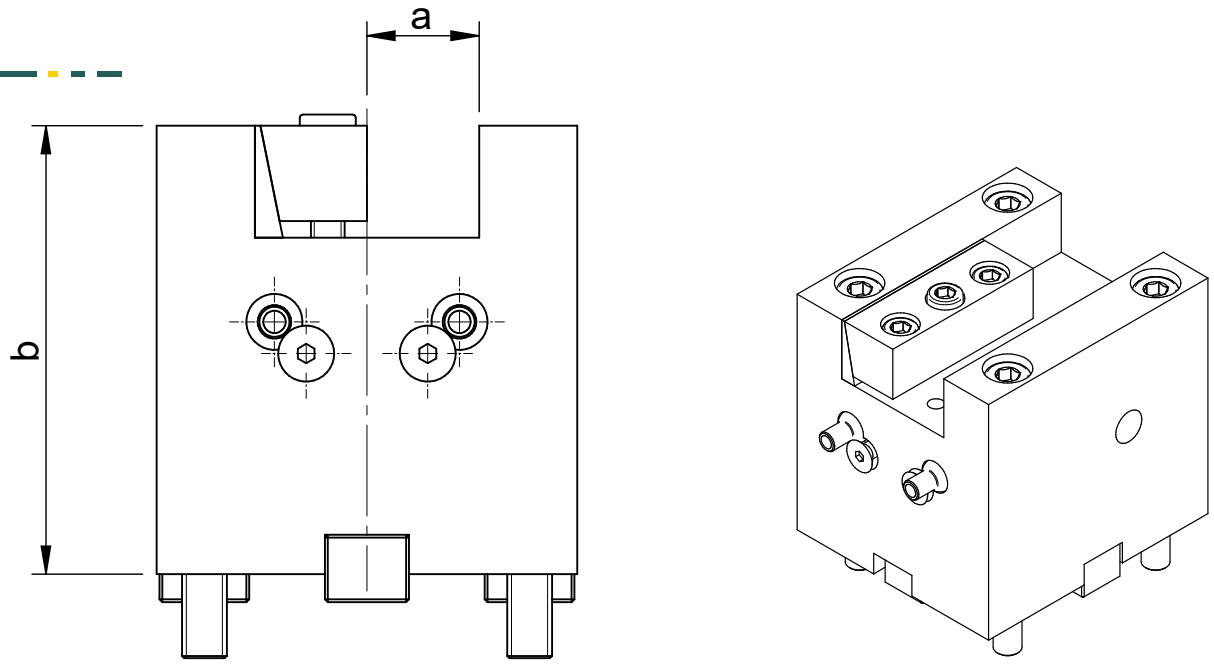
※ The above are standard：coolant supply internal

固定刀座

Static Tool holder

端面刀座

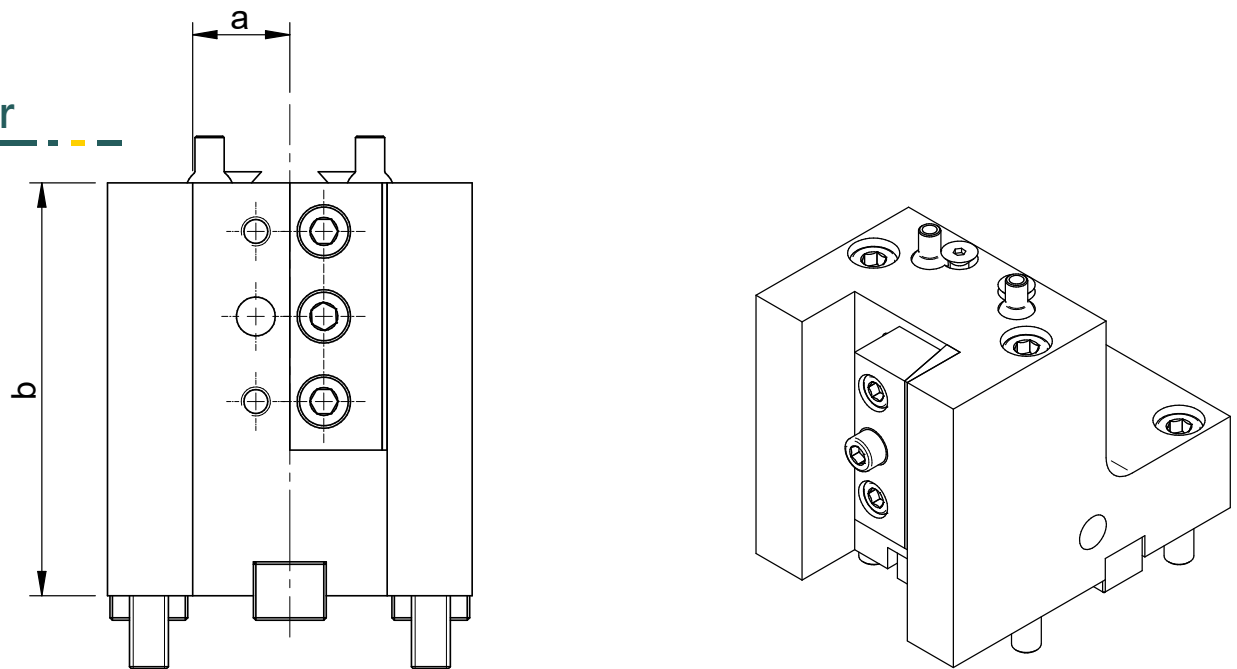
Facing Tool holder



Type	Specifications	a Shank(mm)	b Height(mm)
BMT45	端面刀座組Facing Tool holder /BMT45/F20-80	25	80
BMT55	端面刀座組Facing Tool holder /BMT55/F25-60	25	60
	端面刀座組Facing Tool holder /BMT55/F25-110	25	110
BMT65	端面刀座組Facing Tool holder /BMT65/F25-82.5	25	82.5
	端面刀座組Facing Tool holder /BMT65/F25-120	25	120
BMT75	端面刀座組Facing Tool holder /BMT75/F25-122	25	122
	端面刀座組Facing Tool holder /BMT75/F32-122	32	122
	端面刀座組Facing Tool holder /BMT75/F32-90	32	90
BMT85	端面刀座組Facing Tool holder /BMT85/F40-110	40	110

外徑刀座

Turning Tool holder

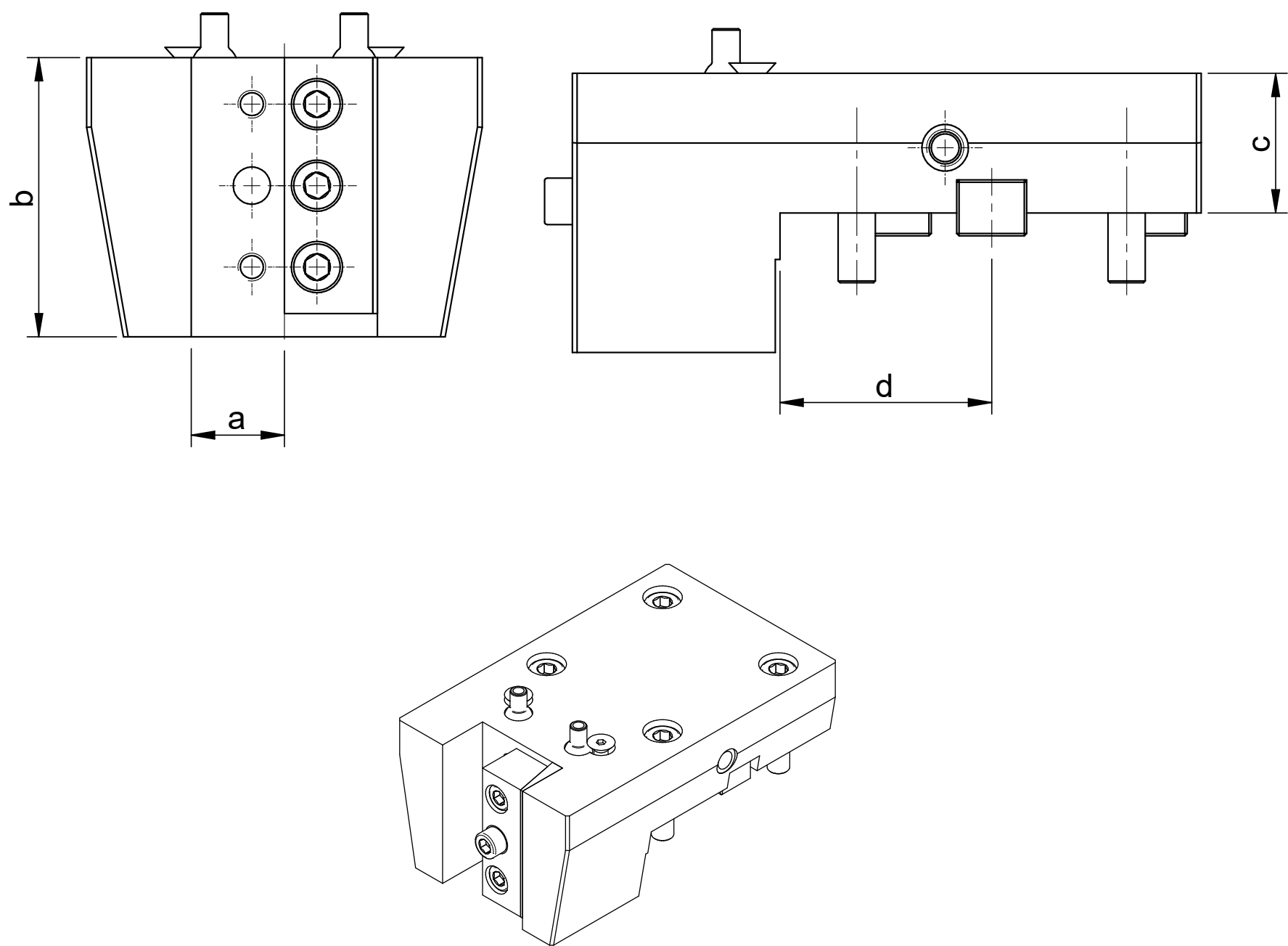


Type	Specifications	a Shank(mm)	b Height(mm)
BMT45	外徑刀座組Turning Tool holder /BMT45/C20-60	20	60
	外徑刀座組Turning Tool holder /BMT45/C20-85	20	85
	外徑刀座組Turning Tool holder /BMT45/C25-40	25	40
BMT55	外徑刀座組Turning Tool holder /BMT55/C20-80	20	80
	外徑刀座組Turning Tool holder /BMT55/C25-60	25	60
	外徑刀座組Turning Tool holder /BMT55/C25-80	25	80
BMT65	外徑刀座組Turning Tool holder /BMT65/C25-75	25	75
BMT75	外徑刀座組Turning Tool holder /BMT75/C25-100	25	100
	外徑刀座組Turning Tool holder /BMT75/C32-100	32	100
BMT85	外徑刀座組Turning Tool holder /BMT85/C40-90	40	90

固定刀座

Static Tool holder

Turning Tool holder

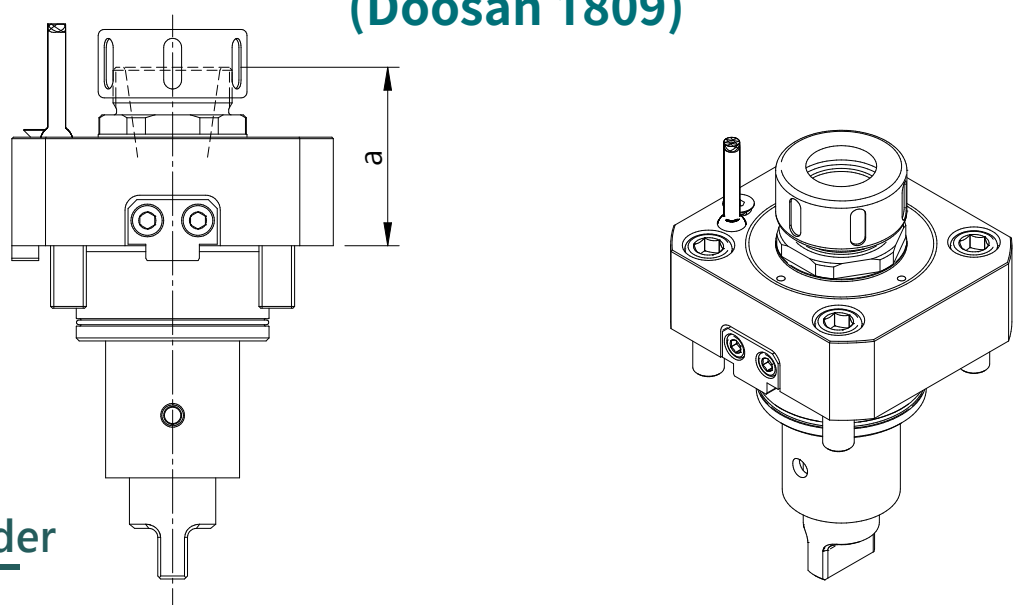


Type	Specifications	a Shank(mm)	b Height(mm)	c Height(mm)	d Length(mm)
BMT45	外徑刀座組Turning Tool holder/BMT45/C20-30	20	60	30	45
BMT55	外徑刀座組Turning Tool holder/BMT55/C20-30	20	80	30	50.2
	外徑刀座組Turning Tool holder/BMT55/C25-30	25	80	30	50.2
BMT65	外徑刀座組Turning Tool holder/BMT65/C25-30	25	72	30	55.5
BMT75	外徑刀座組Turning Tool holder/BMT75/C32-40	32	90	40	56
	外徑刀座組Turning Tool holder/BMT75/C32-70	32	115	70	56.5

動力刀座

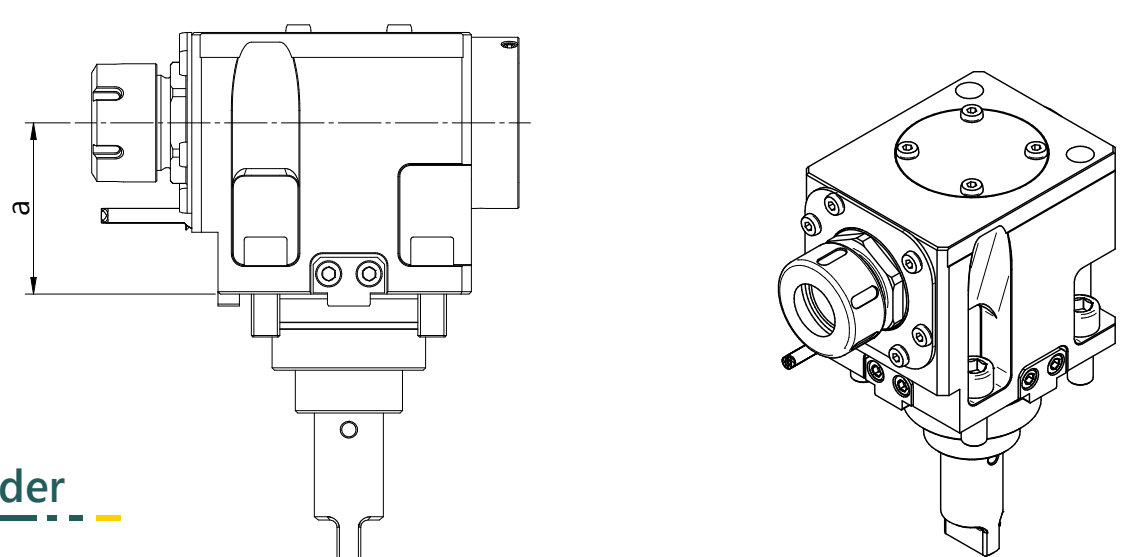
Driven Tool holder

(Doosan 1809)



Straight driven Tool holder

Type	ER	a NL(mm)	coolant supply	speed (rpm)	gear ratio i=n1:n2	Specs
BMT45	25	51	ext. 5~80BAR	6000	1	BMT45-1809-25
	25	57	int. 5~80BAR	6000	1	BMT45-1809-25
BMT55	25	51	ext. 5~80BAR	6000	1	BMT55-1809-25
	25	51	int. 5~80BAR	6000	1	BMT55-1809-25
BMT65	32	60	ext. 5~80BAR	6000	1	BMT65-1809-32
	32	60	int. 5~80BAR	6000	1	BMT65-1809-32
BMT75	40	64.5	ext. 5~80BAR	5500	1	BMT75-1809-40
	40	64.5	int. 5~80BAR	5500	1	BMT75-1809-40
BMT85	50	102	ext. 5~80BAR	5000	1	BMT85-1809-50



90° 動力刀座

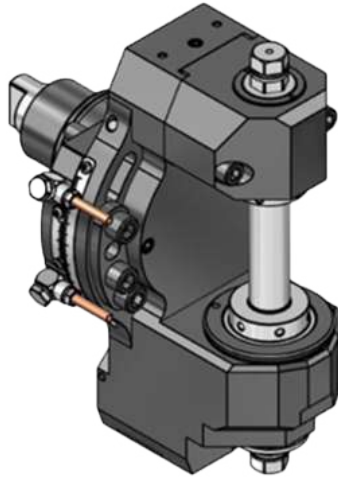
90° driven Tool holder

Type	ER	a NH(mm)	coolant supply	speed (rpm)	gear ratio i=n1:n2	Specs
BMT45	25	65	ext. 5~80BAR	6000	1	BMT45-1809-25-65
	25	65	ext. 5~80BAR	6000	1	BMT45-1809-25-65
	25	85	int. 5~80BAR	6000	1	BMT45-1809-25-85
BMT55	25	70	ext. 5~80BAR	6000	1	BMT55-1809-25-70
	25	70	ext. 5~80BAR	6000	1	BMT55-1809-25-70
	25	85	int. 5~80BAR	6000	1	BMT55-1809-25-85
BMT65	32	72	ext. 5~80BAR	6000	1	BMT65-1809-32-72
	32	72	int. 5~80BAR	6000	1	BMT65-1809-32-72
BMT75	40	60	ext. 5~80BAR	5500	1	BMT75-1809-40-60
	40	60	int. 5~80BAR	5500	1	BMT75-1809-40-60
BMT85	50	110	ext. 5~80BAR	5000	1	BMT85-1809-50-110

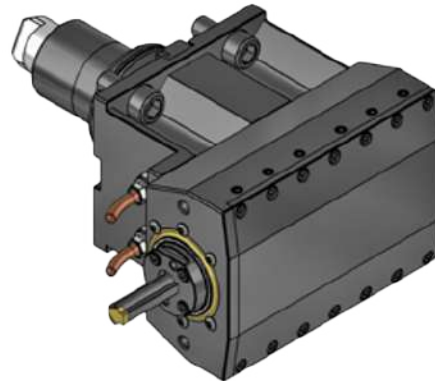


特殊刀座型錄
Special tool holder

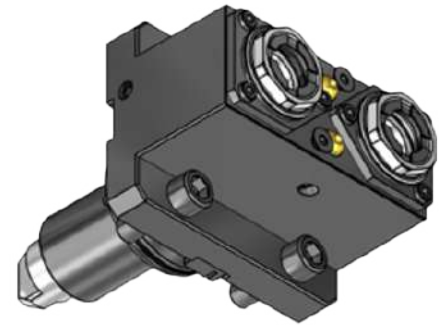
BMT滾齒動力刀座
Gear Hobbing unit



BMT插槽動力刀座
Broaching unit



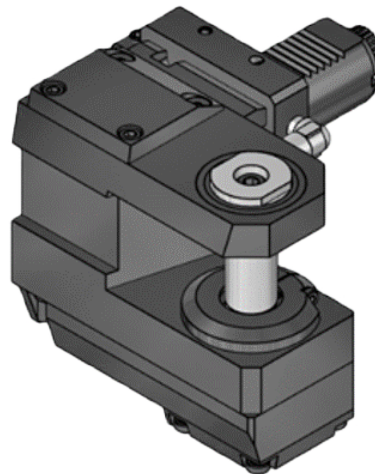
BMT軸向雙頭鑽銑動力刀座
Axial milling and drilling
driven tool holder double heads



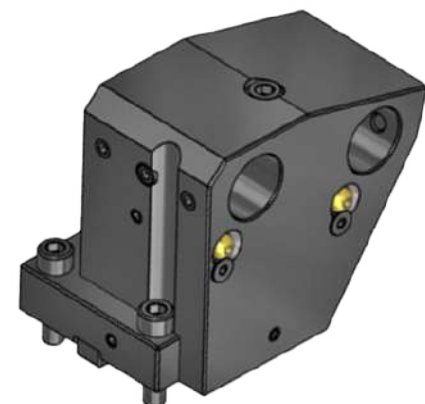
BMT萬向動力刀座
Universal driven tool holder



VDI滾齒動力刀座
Gear Hobbing unit



雙搪孔刀座
Dual boring bar tool holder



提供各型式歐美及日系介面刀座
Various tool holder interfaces available

DIN5480



DIN5482



DIN1809



SPUR MT TOEM
(Baruffaldi)



Okuma



HASS



DOOSAN



MAZAK



MoriSeiki



Nakamura



※ 請洽營業單位
※ Contact with GPM sales team for more details